# SPIRAL WOUND PIPE LINERS



# 32" - 200"+ Pipeline Rehabilitation

- GRAVITY FLOW SANITARY SEWER, STORMWATER & CULVERT RENEWAL
- RENEWS CIRCULAR, NON-CIRCULAR & CUSTOM SHAPES
- NEGOTIATES CURVES OR BENDS
- FULLY STRUCTURAL LINER
- ASTM F1741-18 & ASTM F1697-18 standards

# **Technology Overview**

The SPR<sup>™</sup> Spiral Wound process is a trenchless rehabilitation solution for restoring the hydraulic efficiency, reliability and integrity of aging sewers, storm drains and culverts.

The process consists of a single strip of PVC profile which is progressively wound into the host pipe through an existing manhole or access chamber. The SPR<sup>™</sup> winding equipment traverses the length of the pipeline while constucting the liner. A spool above ground feeds PVC profile into the winding machine where the liner is wound inside the host pipe at a smaller diameter. The annular space between the host pipe wall and liner is grouted to ensure structural stability.

## **Spiral Wound Liners**

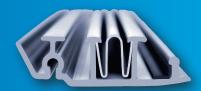
Spiral Wound Liners are innovative trenchless technologies for rehabilitating pipelines. SEKISUI SPR offers 3 different Spiral Wound solutions based upon your application.



# www.sekisuispra.com

#### **PROVEN DESIGN & MATERIAL**

SPR<sup>™</sup> offers a wide range of standard profiles with optional steel reinforcement that can meet specific design requirements. SPR<sup>™</sup> Spiral Wound Liners have extensive third party test data and meet stringent industry product performance standards.



SPR<sup>™</sup> profile is made from pipe grade PVC similar to those used for new sewer and drainage pipe construction.

#### **Installation Benefits**

- Truly Trenchless : Requires only standard manhole or existing access point entry
- Little to no Bypass : Can operate with some flow in existing pipe
- Mechanical Process : Styrene & VOC free
- Small Construction Footprint : Limited site setup



## **Installation Process**

#### **ABOVE GROUND**

The PVC profile strip is fed through a manhole or existing access chamber using an above ground spool into the host pipe. The existing access chambers are the only entry points needed.



#### **TRAVERSE WINDING**

Inside the deteriorated host pipe the SPR<sup>TM</sup> winding machine forms the liner as it moves down the pipeline. The profile strip is spirally wound at a fixed diameter smaller than the host pipe.

#### WATER-TIGHT SEAL

The PVC profile is interlocked during winding to secure and completely form the liner.



#### **GROUTING PROCESS**

Once winding is finished, the liner is grouted in place to fill any annular space. The grout is either structural/non-structural depending on the project scope.





